

NCL-19-7389.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT400213-1
Job Sheet 189141



Part No: RBT400213-1

Job Qty: 20 pcs

Part Name: Tab Bender Body



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/18/19

Job Tracking No:

Due Date: 2/22/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBT400213-1 Rev F IPP Rev A 17.11.23 New issue DP Verify DD/IPP Rev B 18.03.08 DWG update
Rev. F DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Omax - 1	20 pcs		2/22/19	0.00	2.00	Waterjet - Omax		DC 19/02/27
110	QC 2	20 pcs		2/22/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		DC 19/02/27
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		

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P.T.O.

				QC 2 - 8		
NV5000 - 2 - B4B	20 pcs	2/22/19	0.50 10.00	NV5000 - 1 - B4B	P.J. 19/06/26	
				NV5000 - 2 - B4B		
130 QC 2	20 pcs	2/22/19	0.00 0.00	QC 2 - 1		
				QC 2 - 12		
				QC 2 - 14		
				QC 2 - 17		
				QC 2 - 19		
				QC 2 - 2		
				QC 2 - 20		
				QC 2 - 22		
				QC 2 - 23		
				QC 2 - 25		
				QC 2 - 32	S.C.L 19/06/27	
				QC 2 - 33		
				QC 2 - 35		
				QC 2 - 38		
				QC 2 - 39		
				QC 2 - 4		
				QC 2 - 40		
				QC 2 - 44		
				QC 2 - 45		
				QC 2 - 48		
				QC 2 - 49		
				QC 2 - 50		
				QC 2 - 51		
				QC 2 - 52		
				QC 2 - 54		
				QC 2 - 56		
				QC 2 - 57		
				QC 2 - 62		
				QC 2 - 63		
				QC 2 - 8		
140 QC 8	20 pcs	2/22/19	0.00 0.00	QC 8 - 12	mk 19/07/12	
				QC 8 - 14		
				QC 8 - 17		
				QC 8 - 20		
				QC 8 - 25		
				QC 8 - 3		
				QC 8 - 32		
				QC 8 - 33		
				QC 8 - 35		
				QC 8 - 38		
				QC 8 - 39		
				QC 8 - 4		
				QC 8 - 44		
				QC 8 - 45		
				QC 8 - 49		
				QC 8 - 58		
				QC 8 - 8		
				QC 8 - 9		
				QC 8 - 68		
				QC 8 - 67		
				QC 8 - 1 (A)		
150 QC 5	20 pcs	2/22/19	0.00 0.00	QC 5 - 10	N/A	
				QC 5 - 12		
				QC 5 - 17		
				QC 5 - 18		
				QC 5 - 19		

N/A

QC 5 - 22

QC 5 - 24

QC 5 - 3

QC 5 - 38

QC 5 - 42

QC 5 - 43

QC 5 - 49

QC 5 - 51

QC 5 - 58

QC 5 - 68

QC 5 - 9

QC 5 - 50

QC 5 - 30

160 Outsource - 4 - Anodize 20 pcs 2/22/19

ATG001-VC

GROCC2

8

20A-07-12

170 Packaging 2-1 - Receive - B4B 20 pcs 2/22/19

0.00 0.00

Packaging 2 - 1 - B4B

Packaging 2 - 2 - B4B

Packaging 2 - 3 - B4B

Packaging 2 - 5 - B4B

Packaging 2 - 4 - B4B

Packaging 2 - 6 - B4B

Packaging 2 - 7 - B4B

Packaging 2 - 8 - B4B

Packaging 2 - 9 - B4B

Packaging 2 - 10 - B4B

Packaging 2 - 11 - B4B

Packaging 2 - 12 - B4B

Packaging 2 - 13 - B4B

Packaging 2 - 14 - B4B

Packaging 2 - 15 - B4B

Packaging 2 - 16 - B4B

Packaging 2 - 17 - B4B

Packaging 2 - 18 - B4B

Packaging 2 - 19 - B4B

Packaging 2 - 20 - B4B

Packaging 2 - 21 - B4B

Packaging 2 - 22 - B4B

Packaging 2 - 23 - B4B

Packaging 2 - 24 - B4B

Packaging 2 - 25 - B4B

Packaging 2 - 26 - B4B

Packaging 2 - 27 - B4B

Packaging 2 - 28 - B4B

Packaging 2 - 29 -

DP

JUL 22 2019

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					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
200	QC 21 - SA	20 pcs	2/22/19	0.00 0.00	QC 21 - SA - 21	206 21 JUL 23 2019
					QC 21 - SA - 70	2-85

Part Op 100 - Waterjet 2 OMAX (Waterjet 2) 1-Cut as per Dwg Dwg Rev: F Prog Rev: F 2-Deburr if necessary
 Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)
 120 - NV5000-2 (MORI SEIKI VERTICAL MACHINE #2) 1-Machine as per folio FC282 FOLIO REV: AA DWG
 REV: F 2-Deburr
 130 - (QC2- Inspect parts off machine FAI/FAIB)
 140 - (QC8- Inspect parts - second check)
 150 - (QC5- Inspect part completeness to step on W/O) Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.
 160 - (Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O to ATG : PO 43997 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required
 170 - (Receive & Inspect for Damage & Mat'l Certs)
 180 - (QC6- All purchased or subcontracted products)
 190 - (Identify as per dwg & Stock Location: _____)
 200 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.250	6061T6 Sheet .250	18.8000 sf (.94 ea)	100-Waterjet - Omax - 1	

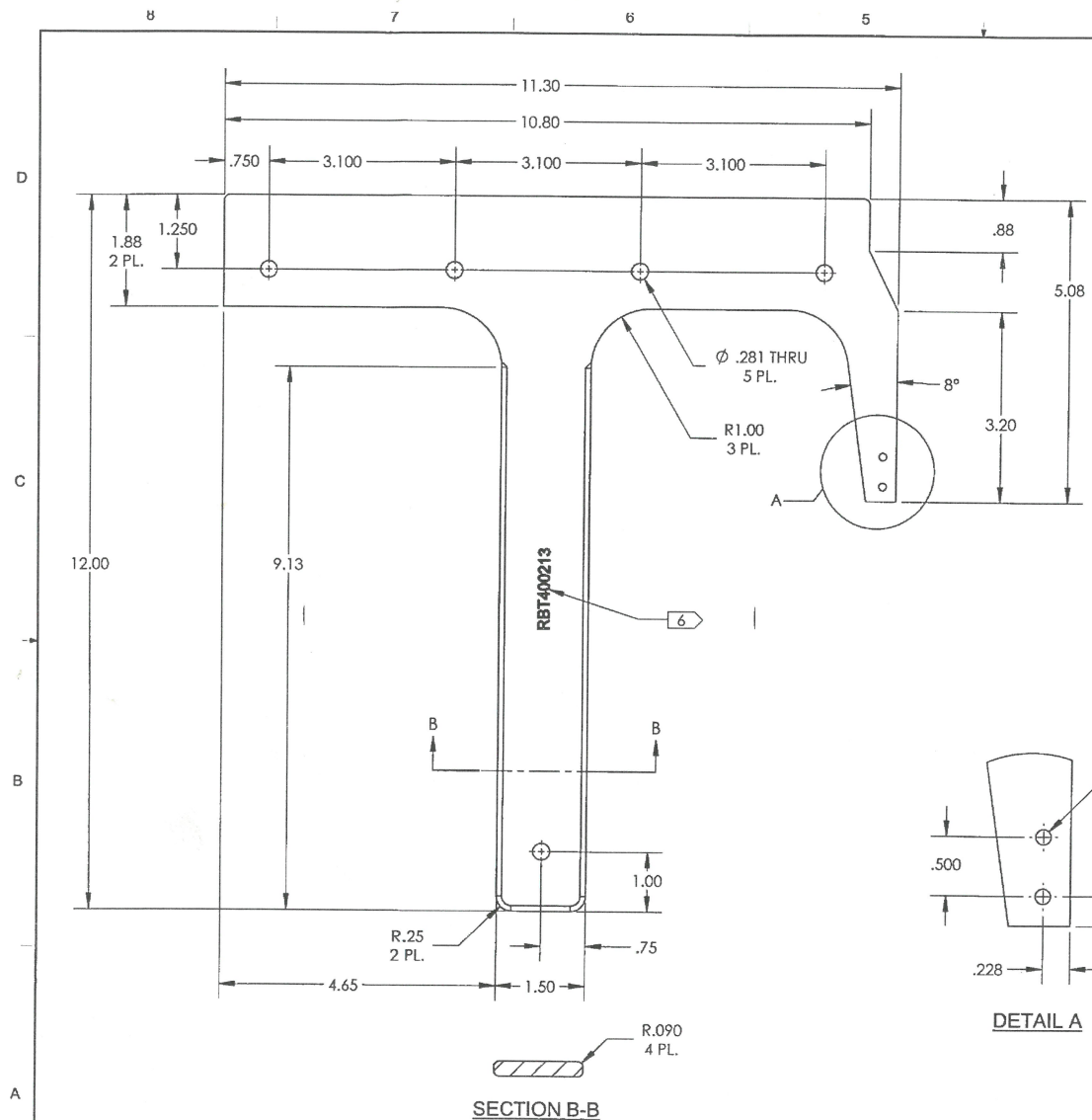
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Omax - 1	M6061T6S.250	19	9	0

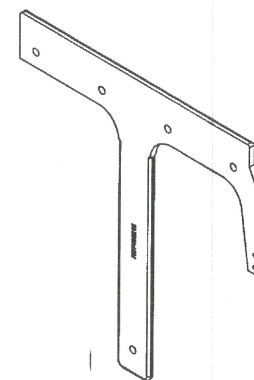
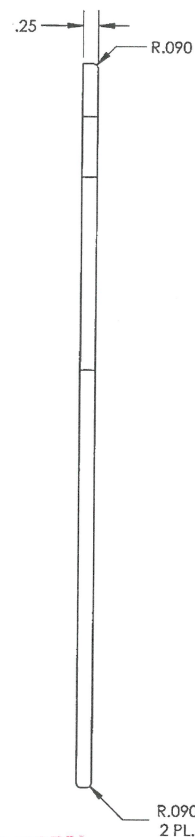
Part Specifications

Specifications could not be found.

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REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
F	DRILL SIZE .280 CHANGED TO STANDARD DRILL SIZE .281, .125 CHANGED .129 ENGRAVING CHANGED FOR MACHINE ENGRAVE, TEMPLATE UPDATED, S/N REMOVED, DIMENSION 9.13 FOR RADIUS LENGHT ADDED	17-797	17.12.21	VM	ML



- NOTES:
- 1) MATERIAL: 6061-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: RED ANODIZE
 - 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: MACHINE ENGRAVE T/N AS SHOWN, 0.010" DEEP

RBT400213-1 TAB BENDER BODY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 189141M5
19-01-21 mla

DART AEROSPACE Hawkesbury, Ontario, Canada	
TAB BENDER BODY	
PART NO.	REV
RBT400213-1	F
TOOL NO.	INITIALS AND DATE
RBT400213	VM 12/21/2017
DESIGNED BY:	TOLERANCES:
VM 01/02/2018	XXX ± .005
DRAWN BY:	XX ± .01
VM 01/02/2018	X ± .1
CHECKED BY:	FRACTIONS ± 1/8
DD 01/02/2018	ANGLES ± .5°
MFG REVIEW BY:	SURFACE ROUGHNESS
ML 01/30/2018	SCALE: NTS
APPROVED BY:	SHEET 2 OF 7
ML 01/30/2018	COPYRIGHT © 2017 BY DART AEROSPACE LTD
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
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Tel (613) 632-5200

PURCHASE ORDER

POHB043997



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043997

PO Date: 7/12/19

Due Date: 7/22/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-07-16

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	189141	RBT400213-1	Tab Bender Body (Outsource process- Anodize per QSI017 4.1.10.1) -Issue PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed -		7/22/19	9 pcs	0 pcs	9 pcs	\$7.55/pcs	\$67.95
				X9		JUL 22 2019	5157418			DAS 61 9-89	DP
2	196720	RB6795633-1	Plate -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed -		7/22/19	4 pcs	0 pcs	4 pcs	\$9.75/pcs	\$39.00
				X4		JUL 22 2019	5197124				DP
3	195943	RBD29905-1	Side Plate -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed -		7/22/19	20 pcs	0 pcs	20 pcs	\$1.05/pcs	\$21.00
						JUL 18 2019	20 x				

Plex 7/16/19 3:00 PM Dart.Guerin.Kimberley



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PURCHASE ORDER

POHB043997



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	195948	RBD29905-3	Cord Handle -Issue PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	7/22/19	6 pcs	0 pcs	6 pcs	\$1.65/pcs	\$9.90
							6 X	JUL 18 2019			
5	195950	RBD29905-5	Hook -Issue PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	7/22/19	24 pcs	0 pcs	24 pcs	\$0.95/pcs	\$22.80
							24 X	JUL 18 2019			
6	195952	RBD29905-9	Pulley -Issue PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	7/22/19	24 pcs	0 pcs	24 pcs	\$0.95/pcs	\$22.80
							24 X	JUL 18 2019			
7	195946	RBD29905-15	Center Plate (Outsource process- Anodize per QSI017 4.1.10.1) -Issue PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant	Firmed	-	7/22/19	15 pcs	0 pcs	15 pcs	\$1.02/pcs	\$15.30
							X15	JUL 22 2019			
							5196990				DP
8	191733	RB T103317- 105	Plate Outsource4 (Outsource process-Anodize per QSI017 4.1.10.1) -Issue PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	7/22/19	4 pcs	0 pcs	4 pcs	\$2.35/pcs	\$9.40
							X4	JUL 22 2019			
							5196522				DP



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PURCHASE ORDER

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Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
9	191732	RB T103317-103	Handle Outsource4 (Outsource process-Anodize per QSI017 4.1.10.1) -Issue PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed -		7/22/19	4 pcs	0 pcs	4 pcs	\$7.35/pcs	\$29.40
10	194197	RBT400202-1	Body (QC8- Inspect parts - second check) -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed -		7/22/19	4 pcs	0 pcs	4 pcs	\$7.55/pcs	\$30.20
Grand Total:											\$267.75

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/16/19 3:00 PM Dart.Guerin.Kimberley

**Certificat de Conformité / Certificate of Compliance**
(020735-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupaltech.com

Bon de Livraison / Packing Slip**020735 - 2**

Livré à / Ship to

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.				
17-Jul-2019		SVETLANA DORZHIYEVA			POHB043997				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Quantités / Quantities					
				Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order	
1	RBT400213-1 Rev.	RBT400213-1 ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE 2, CLASS 2 WATER SEALANT	ANODIZE CH	9	9	0	0	0	DAS 61 9-89
2	RB6795633-1 Rev.	RB6795633-1 ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE 2, CLASS 2 WATER SEALANT	ANODIZE CH	4	4	0	0	0	
7	RBD29905-15 Rev.	RBD29905-15 ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE 2, CLASS 2 WATER SEALANT	ANODIZE CH	15	15	0	0	0	
8	RBT103317-105 Rev.	RBT103317-105 ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE 2, CLASS 2 WATER SEALANT	ANODIZE CH	4	4	0	0	0	
9	RBT103317-103 Rev.	RBT103317-103 ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE 2, CLASS 2 WATER SEALANT	ANODIZE CH	4	4	0	0	0	
10	RBT400202-1 Rev.	RBT400202-1 ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE 2, CLASS 2 WATER SEALANT	ANODIZE CH	4	4	0	0	0	

RECEIVED

JUL 19 2019

Notes Additionnelles / Additional Notes

DART AEROSPACE LTD.**Epaisseur réelle
Actual Thickness****Inspecteur Qualité
Quality Inspector****Réçu par
Received By**

JP JAY

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
Our financial and legal responsibility will not be higher than the amount of invoice.